



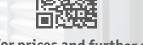
**Drainage channels** for façade and area drainage

Drainage channels are used both in entrance zones and for area and façade drainage. When precipitation water arises, it is channelled directly into the permeable substrate thanks to the rows of drainage holes running along the sides.

#### Fixed or height-adjustable

Alongside our drainage channels with fixed installation heights, we also offer height-adjustable systems where the height can be adjusted via either screw connections or threaded pins (stilt supports).





For prices and further product details, see: richard-brink.de/shop



#### Made to standard and custom measurements

Stabile fixed drainage channel, stainless or hot-dip galvanised steel.

Although channels are manufactured in standard lengths of one meter, lengths of up to three meters are available on request. The standard inlet widths start at 100mm and range through 140, 160 and 200mm up to 250mm. Here, too, custom dimensions can be supplied, for instance for a predefined reveal depth.

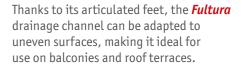
Details of heights can be found in our online shop. Custom dimensions can also be supplied.



Combine our gratings with any









# Subterra branch channel the underground drainage system

The **Subterra** branch channel is our drainage system that runs into the substrate via the sealing levels and quarantees rapid drainage of balconies, roof terraces and subterranean structures such as greenery-covered underground car parks or their roofs.

This means that the water can drain directly from the surrounding loose fill through the rows of drainage holes into the branch channels.

Connecting elements such as adapters for connecting façade channels along with straight, T and corner connectors maximise on-site flexibility.

In their intact state, the corner connectors enable corners of 90° and 30° b, or, after splitting, 2 x 45° corners @ and 2 x 15° corners @.

richard-brink.de/en/subterra

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Depending on the drainage channel, the branch channel is connected either from beneath via an adapter or, as in the case of the height-adjustable *Hydra* channel, also from the side wall of the channel. Knockout sections in the channels can be cut open as required and the branch channel connected. For prices and further product details, see:

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The products on this page are presented to demonstrate how various drainage systems are designed for optimum interoperability and also allow on-site flexibility.

As such, they offer maximum leeway in terms of height-adjustability and the concealed connection of all components in the substrate.

The image on the left shows our *Hydra* height-adjustable drainage gully acting e.g. as a collecting point and inspection shaft above

If our standard products are not quite right for your requirements, we can also supply custom dimensions of these items.

Hydra drainage gully + base the adaptable outlet

The gully has connection points for the **Subterra** branch channels on all four sides and, depending on the height variant, can be raised from 54mm to 69mm or from 70mm to 100mm.

If a higher gully is required, we recommend our stacking elements as a base. These are available as standard in the heights 30mm, 60mm and 90mm and are simply screwed to the gully.

The standard inlet widths of the square gully start at 250mm and range through 300mm, 400mm up to 500mm. Here, too, we can supply custom dimensions.





For prices and further product details, see: richard-brink.de/en/drainagegully

## Hydra inspection channel the XXL underground drainage system

The *Hydra* inspection channel is our height-adjustable direct connection between the facade channel and the drain and, thanks to its width and rows of drainage holes, allows the rapid drainage of precipitation water on paved surfaces from e.g. balco-

nies and roof terraces. In this case, the water can be collected directly in the façade channel as well as through the loose fill beneath the slab flooring.

Corner connectors are used to screw the inspection channel firmly to the specific façade drainage channel.

Because the inspection channels are custom manufactured based on the dimensions of the specific slab material, they can be laid almost invisibly. The slab material is simply used to cover the channel and enables barrier-free access.



### Stabile Air -

### the rear-ventilated façade channels



For prices and further product details, see: richard-brink.de/en/stabile-air



Folded channel reinforcements inside the channel guarantee the high stability of this system. We can also optionally manufacture spacer elements for the base area located outside the channel that can be adjusted using threaded pins.

The individual channel segments are extremely easy to install thanks to the plug-in system, ensuring smooth transitions and saving time during installation. No additional connectors are needed here. End pieces (see right) round off our system.

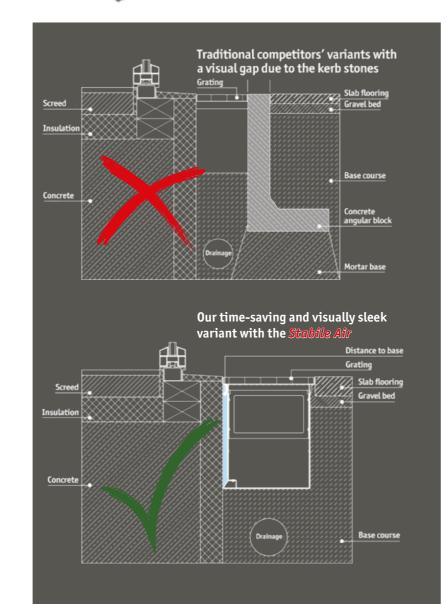
We developed the **Stabile Air** façade channels both for external wall insulation systems and wooden façades. The channels allow permanent rear ventilation of the base area while also preventing capillary forces at the façade, avoiding the pooling of water.

The **Stabile Air** channel's projecting grating support a abuts the façade. The channel wall b beneath the support features ventilation openings that enable ventilation of the base.

Any façade and splash water is directly collected and channelled to the permeable substrate. On request we can also manufacture the channels as a dewatering variant with connection nozzles for the sewer system.

Alongside our standard products with the inlet widths of 100, 140, 200, 250 and 300mm, we can also manufacture custom widths at any time as required. The same also applies to the channel heights, available as standard in

heights of 170mm and 300mm.

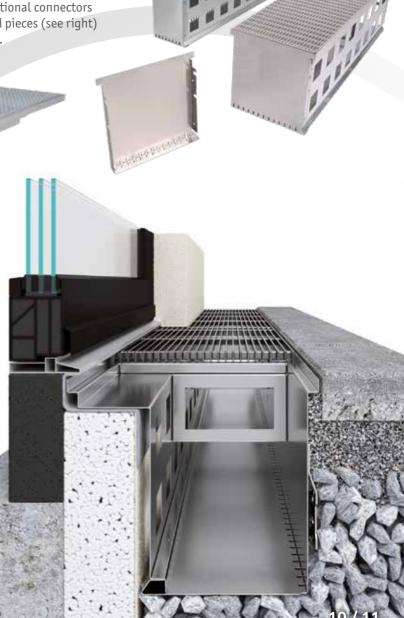




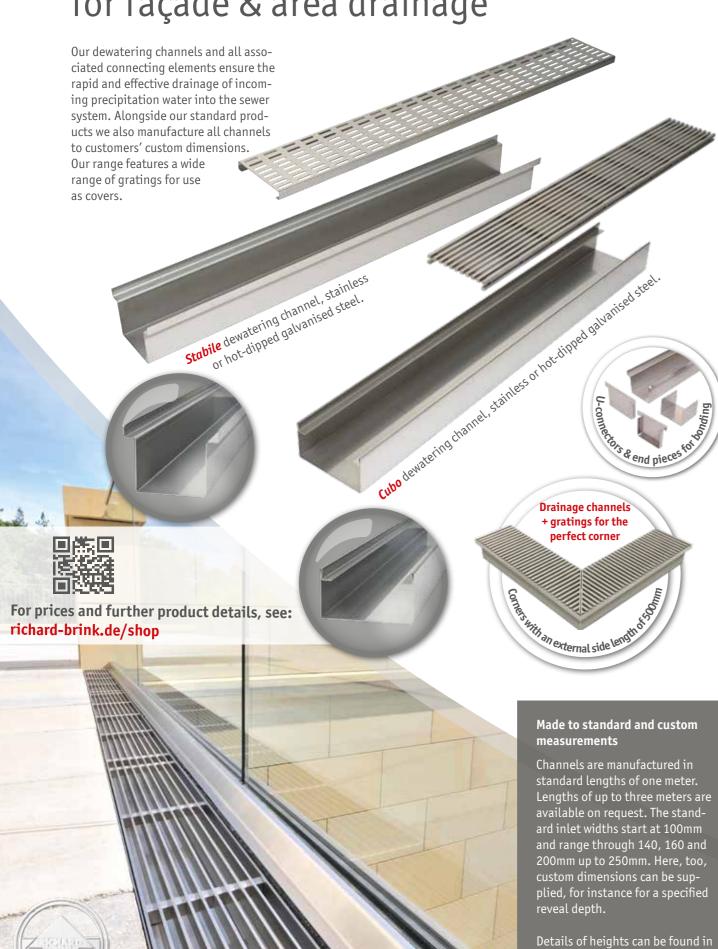
We manufacture custom channels with precise projecting elements for the reveal area of doors and full-length windows. Uses include the bridging of insulating materials, as shown in the installation image on the right.

No additional concrete angle blocks need to be laid to hold the façade channels on this system.





## **Dewatering channels** for façade & area drainage



### Drainage units

We manufacture drainage units with a nozzle on the side for connection to the sewage system for both the **Stabile** dewatering channel and the **Cubo** dewatering channel.

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#### Reveal drainage

We have developed our especially flat reveal drain for situations where a reveal only permits low installation heights and a horizontal pipe connection is not possible. This bridges the reveal depth (base plate or insulation) through to the external area and also quarantees an inspection-compliant pipe connection.

We custom-manufacture the position and the hole diameter of this connector within our channel systems as well as all other dimensions of the reveal drainage.

Drainage channel nozzles can be pre-assembled in line with custom dimensions on request.

#### Nozzles:

our online shop. Custom dimen-

sions can also be supplied.

and the variant with the U shaped metal sheet for bonding **b** can be selected in the nominal dimensions DN 50, DN 70 and DN 100. Variant a can be pre-assembled at the factory in line with custom

Otherwise the nozzles and the fixing elements for both variants are included in the scope of delivery and need to be assembled during construction on site.

The nozzle for screwing below a dimensions on request.

**Lamina** slotted channels for discreet drainage Lamina Fix slotted drainage channel, stainless or hot-dipped galvanised steel.

Lamina Fix slotted drainage channel / total height 260mm

Collar height 160mm Subtle, concealed and hardly noticeable – words to describe the appearance of our slotted channels from the *Lamina* product family. We make a distinction between the variants Lamina Fix, which is available both Lamina Fix storted drainage channel, total height 170mm

Collar height 95mm as a drainage and a dewatering channel, and the height-adjustable Lamina slotted drainage channel. The little state of the state o Laming height adjustable stotted drainage channel, stainless or hot dipped All slotted channels are available in both stainless steel and hot-dipped galvanised steel. Laning tix dewatering stated that he introduced the interest of the color of the co Pod und strings of the solid of The fixed channels have standard collar / total heights of: 65 / 140, 95 / 170 or 160 / 260mm. Custom dimensions can Collarheight John John John Jedal height 260mm also be manufactured. The height-adjustable *Lamina* variant can be adjusted from 90mm to 115mm using screw connections. The collar height in this case is 50mm. For prices and further product details, see: richard-brink.de/en/slotted-channels Flush and inspection boxes: We precision-manufacture flush and inspection boxes for all slotted Both allow for the connected slotted channels to be easily inspected through flushing. The inspection box is available both with The inspection boxes also feature a downward-facing or side-mounted, an outlet nozzle for connection forward-facing nozzle. to the sewer system. This is also recommended as an overflow on slotted drainage channels in case of inadequate absorption into the substrate. The flush and inspection boxes are sealed with inlays that can be paved over and retain the uniform appearance of the surrounding 14 / 15



Perfect across the entire line:

conventional standard products

look compared to custom-made

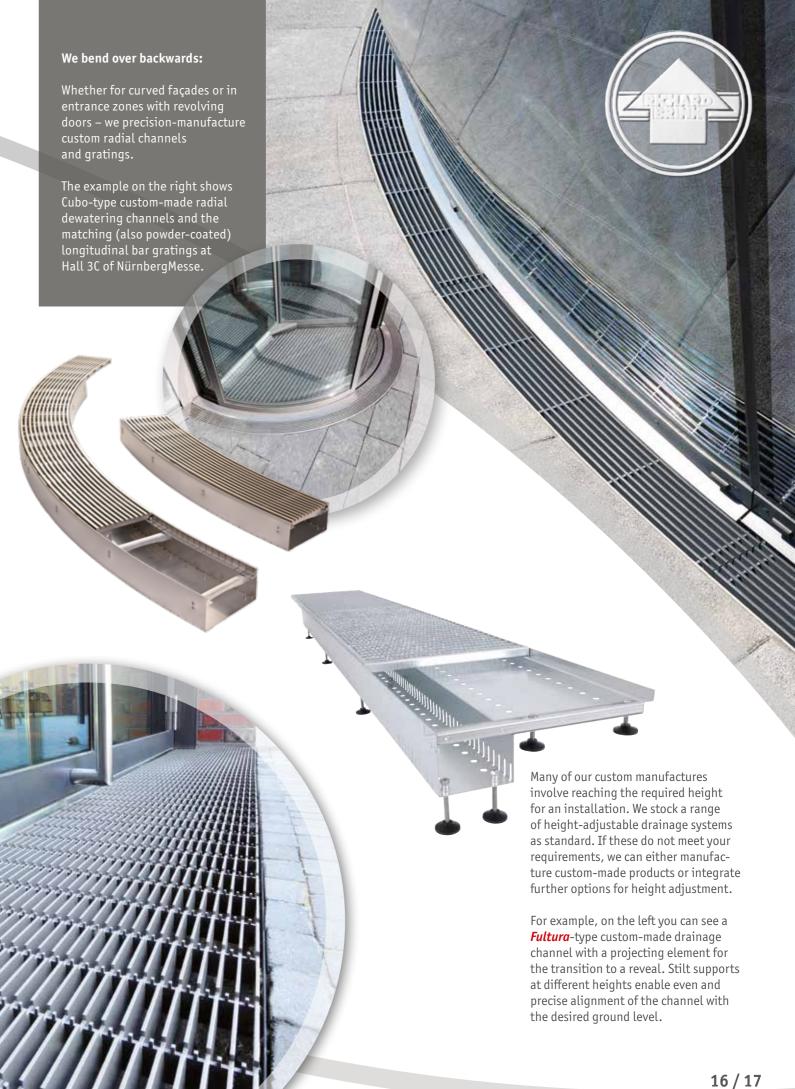
Not only are reveal depths and

widths reflected, which retains the

lines of the façades on the ground, but the very aesthetics of our de-

signer gratings are eye-catching – especially in wider variants.

The illustrations show how different



## **Heavy-duty** can be beautiful, too

Here you can see a small selection of our range as preview of our channels in the heavy-duty segment:

Our **Ferro Magna** channel a for example, acts as a "permanent formwork" that becomes a heavy-duty channel when inserted into a concrete foundation. Additionally, bevelled reinforcement elements on the sides reinforce the structure so that the paving material can be laid directly along the channel.

The *Gemini Magna* double-slit channel is also surrounded by concrete. Once installed in the surface, all that remains visible are two subtle slits created when a stone inlay is inserted. These can be filled to match the adjacent slabs and repeatedly removed using the removal hooks supplied.

Our **Stabile** heavy-duty channels are available both as drainage (a) als auch and dewatering channels (1). Welded concrete anchors enable the channels to be affixed at selected points in the

We also offer a wide range of heavy-duty variants of our grating designs for our heavy-duty channels. Whether suitable for foot or vehicle traffic – the design is always harmoniously coordinated.





### More than 45 years of metalware production

Richard Brink is a medium-sized and growing family-run company from Schloss Holte-Stukenbrock. Founded in 1976, the company is now managed by the second generation. With over 150 employees and our own, also internationally oriented sales team based, for instance, in Austria, France and the Netherlands, we have established ourselves in the market as a specialist for premium metal goods.

We develop, produce and sell innovative drainage and dewatering solutions alongside versatile planting systems and products for roofs and walls, industry, bathrooms and kitchens.

In doing so, we place great importance on a level of workmanship and dimensional accuracy that satisfies our customers' own high standards. Not only are we known for our broad range of standard products, we have also made a name for ourselves as a manufacturer of individual, custom-made products and bespoke solutions.

