



## Technical data sheet

# Poly Fortis heavy-duty drainage channel with frame



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## Product description

The Poly Fortis drainage channel is a polymer concrete channel for linear drainage for heavy-duty applications. The load is transferred via the channel body, which is placed in a sufficiently dimensioned concrete surround (*foundation and back support*).

The channel is available in nominal sizes DN 100, 150 and 200 mm. Three heights (*150, 175, 200 mm*) are available for the nominal width DN 100. The nominal width DN 150 is supplied with heights of 200 and 250 mm. . The nominal width DN 200 is supplied with the height 300 mm.

Either grates (*mesh grate, longitudinal bar grate or cast grate*) or slotted tops are possible as covers. Both variants are available in stainless steel or hot-dip galvanised steel. A concealed grate lock is provided for the grates.

The channel is equipped with a tongue and groove system with integrated rubber seal. When installed correctly, the system is self-sealing. Further sealing work is not necessary.

## Load classes

With grate cover:

Up to class D 400 (*height 150, 175 and 200 mm*).

With slotted top:

The slot attachments are available with two different sheet thicknesses.

Sheet thickness 1.5 mm: following class C 250

Sheet thickness 3.0 mm: following class D 400

## Dimensions

External dimensions of the channel body:

Total width:	155 mm	( <i>nominal dimension DN 100</i> )
	206 mm	( <i>nominal dimension DN 150</i> )
Total heights:	150 mm / 175 mm / 200 mm	( <i>nominal dimension DN 100</i> )
	200 mm / 250 mm	( <i>nominal dimension DN 150</i> )
Total heights:	300 mm	( <i>nominal dimension DN 200</i> )

The standard delivery length is 1,000 mm. Elements with a length of 500 mm are available as accessories.



Dimensions of the slot attachment:

The height of the slotted top is 160 mm from the top edge of the channel body for all channel dimensions.

### Discharge coefficient

The calculation of the necessary gutter cross-section is carried out after specifying framework data (*rainwater yield / drainage area / gutter length / position of the spigots*).

### Inlet cross-sections of the covers

Grates:

DN 100:

Inlet width: 150 mm

Heavy duty mesh grating ( <i>MW 10x30 mm</i> )	1.239,30 cm <sup>2</sup> /m
Longitudinal bar grating 20x3 mm	1.053,00 cm <sup>2</sup> /m
Longitudinal bar grating 7x7 mm	483,00 cm <sup>2</sup> /m
Cast iron grate Prisma	214,78 cm <sup>2</sup> /m
Cast iron grate Zippa	444,08 cm <sup>2</sup> /m

DN 150:

Inlet width: 200 mm

Heavy duty mesh grating ( <i>MW 10x30 mm</i> )	1.157,30 cm <sup>2</sup> /m
Longitudinal bar grating 20x3 mm	1.313,60 cm <sup>2</sup> /m
Longitudinal bar grating 7x7 mm	613,60 cm <sup>2</sup> /m
Cast iron grate Prisma	313,22 cm <sup>2</sup> /m
Cast iron grate Zippa	626,08 cm <sup>2</sup> /m

Slot attachment: The inlet cross-section of the slot attachments is 100 cm<sup>2</sup>/m for all dimensions.

### Materials used



We use only European material from Germany, Sweden, France and Italy for our drainage channels and grates.

### **Material specification channel body**

Waterproof polymer concrete from own production

Wall thickness: 20 mm

Base thickness: 20 mm

### **Material specifications frames**

The frames are available in stainless steel V2A, cast steel or hot-dip galvanised steel.

### **Material specifications grates**

We use stainless steel V2A (1.4301) or hot-dip galvanised steel for both the mesh gratings and the longitudinal bar gratings. The Hydra Linearis 7 x 7 mm longitudinal bar grating is supplied exclusively in V2A. The Prisma and Zippa cast gratings are made of cast steel (EN-GJS-500-7).

### **Material specification slotted attachments**

The slot attachments are available in stainless steel or hot-dip galvanised steel.

### **Important notes**

The drainage channel must be set in concrete (foundation and lateral back supports). The relevant dimensions and the minimum requirements for the concrete are listed in the installation and use instructions.

The gutter is provided with a seal at the factory. When professionally installed in accordance with our installation and usage instructions, the connection between two channel elements is therefore permanently tight.



The installation must be permanently 2-3 mm below the road surface. When installing on a sealed concrete slab (balconies, roof areas), a protective film (made of suitable material, e.g. EPDM film) must be installed between the gutter and the sealing membrane at least in the width of the gutter in order to permanently protect the sealing.

The channel body must be set in concrete of grade C20/25.

Our installation instructions apply.

### **Accessories**

The following accessories can be supplied:

- 500 mm elements with and without drain socket
- ends
- sink boxes
- revision and flushing cisterns (for the channels with slotted attachments)

### **Processing and care instructions**

The drainage channels must also be installed, if necessary, according to the specifications of the waterproofing manufacturers (e.g. bitumen manufacturers, sheeting manufacturers, etc.); precautionary measures must be taken if necessary.

Dust particles of other metals or general cutting of components with flying sparks on the product are generally to be avoided. If dust particles or soiling of other metals are present, these must be removed immediately with appropriate cleaning agents.

Cleaning the gutters must not be done with strong acids or bases, but by hand with a broom or, if necessary, with a high-pressure cleaner.

If the gutter is used under canopies or roofing, it should be checked regularly for contamination and flushed as necessary, as only a little water is drained away and more deposits occur.

Further installation & usage instructions as well as information on the material can be found under:

<https://www.richard-brink.de/downloads/gesamtuebersicht.html>